



BRACELET BUS-NA 98 BZ 38 - BRONZE - IRON AGE - SWITZERLAND

Artefact name Bracelet bus-na 98 BZ 38

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▼ The object



Credit Service archéologique de l'Etat de Fribourg, M-J.Scholl.

Fig. 1: Fragment of a draft of a bracelet (side A) from Bussy/Pré de Fond (Switzerland),

▼ Description and visual observation

Description of the artefact Fragment of a draft of a bracelet with irregular curvature; surface of side A with a central rib

and hammer marks; surface of side B flat; triangular section.

Type of artefact Jewellerv

Origin Bussy/Pré de Fond, Fribourg, Fribourg, Switzerland

Recovering date 1998

Chronology category Iron Age

chronology tpq 550 B.C. ∨

chronology taq 450

Chronology comment First Iron Age - Hallstatt Culture (Ha D2-3) Burial conditions / environment

Soil

Artefact location Archaeological Service of the Fribourg Canton, Fribourg

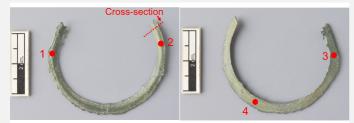
Owner Archaeological Service of the Fribourg Canton, Fribourg

Inv. number bus-na 98 BZ 38

Recorded conservation data Mechanical cleaning of the external corrosion products and soils

Complementary information

This bracelet is part of a corpus of four bracelets (bracelets bus-na 98 BZ 11 / bus-na 98 BZ 23 / bus-na 98 BZ 38 / bus-na 98 BZ 67) found on the same site.



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Fig. 2: Side A (left) and side B (right) of bracelet showing the sampling area and the XRF analysis areas (red dots),

Binocular observation and representation of the corrosion structure

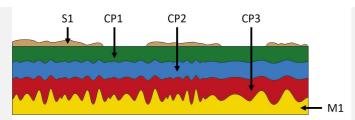
The schematic representation below gives an overview of the corrosion structure encountered on the bracelet from a first visual macroscopic observation.

Stratum	Type of stratum	Principal characteristics	
S1	Soil	light brown, thin, non-compact, powdery	
CP1	Corroded product	dark green, medium, continuous, compact, soft	
CP2	Corroded product	blue, thin, continuous, compact, very soft	
CP3	Corroded product	red, thin, continuous, compact, hard	
M1	Metal	dark yellow, metallic, hard	

Table 1: Description of the principal characteristics of the strata as observed under binocular and described according to Bertholon's method.

The transition between CP3 and the metal M1 is irregular.

Fig. 3: Stratigraphic representation of the corrosion structure of the bracelet by macroscopic and binocular observation,



Credit HE-Arc CR, N.Gutknecht.

▼ MiCorr stratigraphy(ies) – Bi

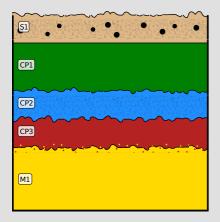


Fig. 4: Stratigraphic representation of the corrosion structure of the bracelet observed macroscopically under binocular microscope using the MiCorr application with reference to the whole Fig. 3. The characteristics of the strata are only accessible by clicking on the drawing that redirects you to the search tool by stratigraphy representation, Credit HE-Arc CR, N.Gutknecht.



Fig. 5: Micrograph of the cross-section of the sample taken from the bracelet (Fig. 2) in dark field showing the location of Figs. 7 to 9,

Credit LMC-CNRS, V.Valbi.

Description of sample The cross-section corresponds to a lateral cut (Fig. 2) and is representative of the entire

thickness of the bracelet's body. A metallic core is present below the corrosion layers (Fig. 6).

Alloy Bronze

Technology As-cast

Lab number of sample ébauche 38

Sample location Archaeological Service of the Fribourg Canton, Fribourg

Responsible institution Archaeological Service of the Fribourg Canton, Fribourg

Date and aim of sampling February 2020. Metallographic study.



None.

Analyses performed:

Non-invasive approach

- XRF with handheld portable X-ray fluorescence spectrometer (NITON XL3t 950 Air GOLDD+, Thermo Fischer®). General Metal mode, acquisition time 60s (filters: Li20/Lo20/M20).

Invasive approach (on the sample)

- Optical microscopy: the sample is polished, then it is observed on a numerical microscope KEYENCE VHX-7000 in bright and dark field.
- Metallography: the polished sample is etched with alcoholic ferric chloride and observed by optical microscopy in bright field.
- SEM-EDS: the sample is coated with a carbon layer and analysis are performed on a SEM-FEG JEOL 7001-F equipped with a silicon-drift EDS Oxford detector (Aztec analysis software) with an accelerating voltage of 20 kV and probe current at about 9 nA. The relative error is considered of about 10% for content range <1 mass%, and of 2% for content range of >1 mass%.
- µ-Raman spectroscopy; it is performed on a HORIBA Labram Xplora spectrometer equipped of a 532 nm laser with 1800 grating, the laser power employed is between 0.04 and 0.55 mW with acquisition time varying between 1 and 5

▼ Non invasive analysis

The XRF analysis of the bracelet was carried out before sampling. All strata, from soil and corrosion products to metal, are analyzed at the same time. The metal is presumably a copper-tin alloy with some lead, while the other elements detected (Fe, Si, P, Al) are from the burial environment.

Elements (wt%)	1	2	3	4
Cu	40	37	43	38
Sn	35	40	34	35
Pb	2	2	2	3
Fe	2	3	2	2
Si	12	12	11	14
P	2	2	2	3
Al	6	4	4	6

Table 2: Chemical composition of the surface of the bracelet at four representative points shown in Fig.2. The results are rounded up to the nearest whole number. Method of analysis: XRF, UR-Arc CR.

EDX analysis of the residual metal on cross-section indicates that it is a high tin bronze (16 wt% Sn) (Table 3). The metal has a dendritic structure (Fig. 6). Boundaries are visible between the dendrites (Fig. 7). The α phase constitutes the dendrites, the $\alpha+\delta$ phase (grey) is observed in interdendritic areas.

Small Pb inclusions (2-3 µm, Fig. 7) are homogeneously distributed on the whole surface of the sample. Selective corrosion of the α phase is locally observed following the dendritic microstructure (Fig. 8).





Elements	wt %	
Cu	82	
Sn	16	
Pb	1	
Ni	<0.5	
As	<0.5	
Si	<0.5	

Table 3: Chemical composition of the alloy over a general area of analysis obtained by SEM-EDX, LMC-IRAMAT-CNRS-UTBM.



Fig. 6: Micrograph of the etched cross-section of the sample taken from the bracelet (Fig. 2) in bright field,

Credit LMC-CNRS, V.Valbi.

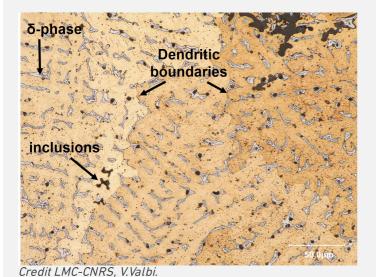


Fig. 7: Micrograph of the metal sample from Fig. 5 (detail), etched, bright field, dendritic structure. Presence of grey Snrich $\alpha+\delta$ phase and black Pb inclusions,

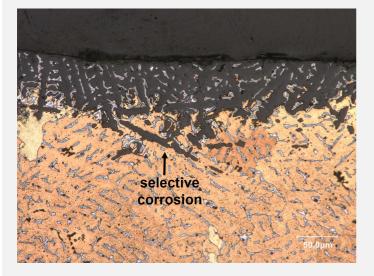


Fig. 8: Micrograph of the metal sample from Fig. 5 (detail), etched, bright field, showing the presence of selective corrosion,

Credit LMC-CNRS, V.Valbi.

Microstructure Dendritic structure

First metal element Cu

Other metal elements Sn. Pb

Complementary information

The interface roughness between the metal and the CPs, corresponding to the stratum identified as corroded metal (CM1) was measured through optical microscopy observations and the following parameters were determined (in μ m): Rp=96, Rv = 35, Rt = 131, Ra = 34.

★ Corrosion layers

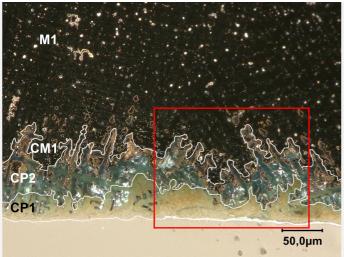
The observation of the sample in cross-section in dark field allowed to identify an external continuous light green/yellowish stratum (CP1), a dark turquoise stratum (CP2), and a corroded metal area (CM1) with an interface following the metal dendritic structure (Fig. 9). The EDX elemental analysis (Table 4) and mapping (Fig. 10) of the visually identified CPs show that CP1 is Cu depleted, O and Sn enriched and polluted with Si, Ca, Fe and P from the soil. These results are in agreement with the preliminary XRF analysis.

Elements (wt%)	CP1	CP2
Cu	6	18
Sn	26	44
0	35	30
Fe	10	1
Si	9	3
Р	5	2
Са	5	2
Al	2	n.d.
Pb	2	1.1
Na	1	n.d.
Cl	<0.5	<0.5

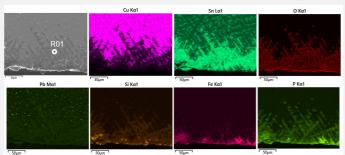
Table 4: Chemical composition (wt%) of the corrosion layers over a general area of analysis in cross-section obtained by SEM-EDX, LMC-IRAMAT-CNRS-UTBM.

Analyses with µ-Raman were performed on the identified strata (Fig. 10). The R01 point of analysis was performed on the green layer and the spectrum obtained has a broad peak at 560 cm⁻¹ that can be attributed to nanocrystals of cassiterite Sn₂O thanks to comparison with the work of Ospitali et al. 2012 (Fig. 11).

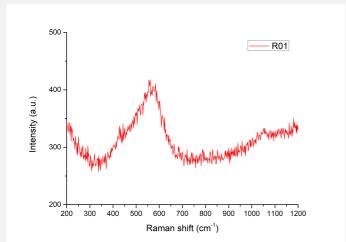
> Fig. 9: Corrosion structure: light green/yellowish external CP1, dark turquoise CP2. The SEM-EDX analysis area from Fig. 10 is shown in a red rectangle,



Credit LMC-CNRS, V.Valbi.



Credit LMC-CNRS, V.Valbi.



Credit LMC-CNRS, V.Valbi.

Corrosion form Uniform - selective

Corrosion type Type I (Robbiola)

Fig. 10: SEM image, BSE-mode, and elemental chemical distribution of the selected area. The selected points for Raman analysis shown in Fig. 11 are indicated,

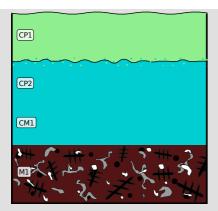
Fig. 11: Raman spectrum of the analysis point reported in Fig. 10, identified as nanocassiterite according to Ospitali et al. 2012,

Complementary information

None.

★ MiCorr stratigraphy(ies) – CS

Fig. 12: Stratigraphic representation of the sample of the bracelet observed in cross-section under dark field using the



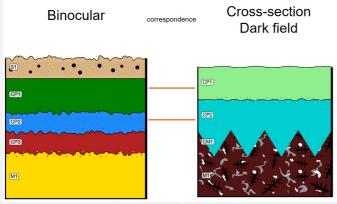
MiCorr application. The characteristics of the strata are only accessible by clicking on the drawing that redirects you to the search tool by stratigraphy representation. This representation was build according to Fig. 9, Credit LMC-CNRS, V. Valbi.

▼ Synthesis of the binocular / cross-section examination of the corrosion structure

One S1 and three CPs were identified by binocular observation, while two CPs and a CM1 were observed in crosssection.

The CP1 and CP2 observed in binocular observation correspond to the CP1 and CP2 observed in cross-section. The internal CP3 layer identified by binocular observation was not observed in cross-section. This could be explained by a discontinuous CP3 strata on the object.

The outer sediment layer (S1), easily identified under binocular, was not visible in the cross-section. On the contrary, the presence of a CM1 stratum was only revealed through cross-section observation. Moreover, information obtained under binocular examination such as brightness, compactness, cohesion, and adherence are not accessible during cross-sectional observation. Conversely, the physico-chemical characteristics obtained by cross-section examination are not easily accessible during the binocular examination. The differences observed underline the necessity and complementarity of these two approaches.



Credit HE-Arc CR, N.Gutknecht / LMC-CNRS, V.Valbi.

Fig. 13: Stratigraphic representation side by side of binocular view and cross-section (dark field),

♥ Conclusion

The bracelet is a high tin bronze with Pb inclusions. The metallographic observation revealed that the metal was cast without additional work, in agreement with the first assessment of the object as a draft of a bracelet. It shows a dendritic microstructure with a large presence of eutectic Sn-rich phase.

The characterization of the corrosion products showed a typical corrosion structure for an archeological bronze. The object presents the phenomenon of decuprification with Sn enrichment. This is a common phenomenon observed on bronze archaeological objects buried in moderately aggressive natural conditions (such as oxygenated sandy soils). The enrichment in Fe, Ca, Si, P in the CP1 was also previously observed on archaeological objects (Robbiola et al. 1998, Papadopoulou et al. 2016) and can be attributed to the diffusion of these elements from the burial soil.

The good conservation condition of the original surface located according to the Bertholon's method on the interface of CP1 with S1 allows to identify the corrosion form as a Type I according to Robbiola et al. 1998 classification.



CP1 presents hammering traces and decoration which are typical markers of the original surface.

This bracelet is part of a corpus of four bracelets (bracelets bus-na 98 BZ 11 / bus-na 98 BZ 23 / bus-na 98 BZ 38 / bus-na 98 BZ 67) found on the same site. These artefacts are all drafts of bracelets but correspond to different stages of advancement: two bracelets are "as cast" and present no further working (bracelet bus-na 98 BZ 23 and bus-na 98 BZ 38) while two bracelets present signs of annealing and cold-working (bracelet bus-na 98 BZ 11 and bus-na 98 BZ 67).

▼ References

References on object and sample

- 1. MiCorr Bracelet bus-na 98 BZ 11
- 2. MiCorr_Bracelet bus-na 98 BZ 23
- 3. MiCorr_Bracelet bus-na 98 BZ 67

References on analytical methods and interpretation

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