

AIRCRAFT FRONT FASTENING PLATE VHS-497 (2) - AL CU SN ZN SI ALLOY - MODERN TIMES

Artefact name Aircraft front fastening plate VHS-497 (2)

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Url /artefacts/332/

▼ The object

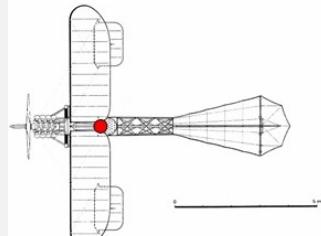


Fig. 1: Photograph of the aeroplane showing the location of the fixation plate (red dot) (www.hepta.aero),

Credit HE-Arc CR.

▼ Description and visual observation

Description of the artefact Fixation plate for the wooden construction, broken by use (Fig. 1).

Type of artefact Aeroplane part

Origin Dufaux IV aeroplane

Recovering date Biplane built by Henri and Armand Dufaux in 1909/10

Chronology category Modern Times

chronology tpa A.D.

chronology taq A.D.

Chronology comment 1909 – 1910

Burial conditions / environment Outdoor to indoor atmosphere

Artefact location Swiss Museum of Transport, Luzern, Lucerne

Owner Swiss Museum of Transport, Luzern, Lucerne

Inv. number VHS-497 (2)

Recorded conservation data Not known

Complementary information

Nothing to report.

▼ Study area(s)



Fig. 2: Location of sampling area,

Credit HE-Arc CR.

▼ Binocular observation and representation of the corrosion structure

Stratigraphic representation: none.

▼ MiCorr stratigraphy(ies) – Bi

▼ Sample(s)

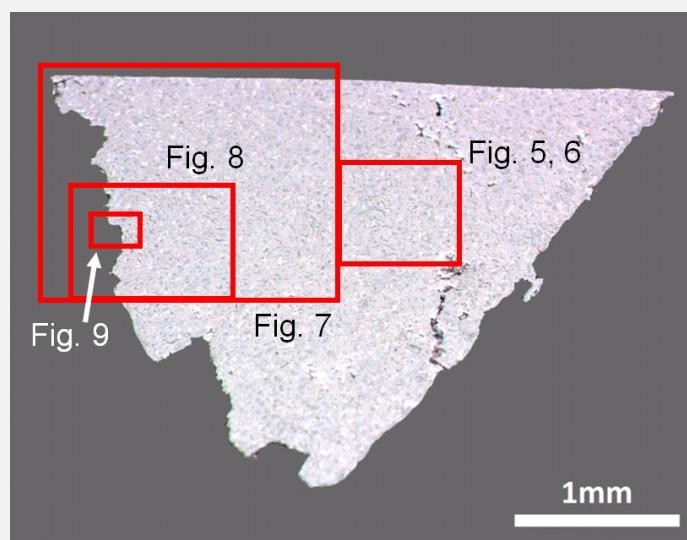


Fig. 3: Micrograph of the cross-section showing the location of Figs. 5 to 9,

Credit HE-Arc CR.

Description of sample	The top part has been cut during sampling (Fig. 2). The more regular right side is the plate surface and the irregular side is the broken edge (Fig. 3). Dimensions: L = 4mm ; W = 4mm.
Alloy	Al Cu Sn Zn Si Alloy
Technology	As-cast
Lab number of sample	DUF-4
Sample location	Empa (Marianne Senn)
Responsible institution	Swiss Museum of Transport, Luzern, Lucerne
Date and aim of sampling	September 2007, metallography and alloy composition

Complementary information

Nothing to report.

▼ Analyses and results

Analyses performed:

Metallography (unetched), Vickers hardness testing, SEM/EDS.

▼ Non invasive analysis

▼ Metal

The metal is an aluminium alloy containing Cu, Sn, Zn and Si (Table 1). The unetched metal shows an as-cast structure consisting of the aluminium matrix with Sn (not soluble in Al) inclusions (Figs. 5 and 6), intermetallic compounds such as Al₂Cu (Fig. 5, red arrows) and clusters of Al,Fe,Cu & Si phases (Fig. 5, black arrows). There are porosities in the metal (Figs. 3 and 5). The average hardness of the metal is HV1.80.

Elements	Al	Cu	Sn	Zn	Si	Fe	O	Fe	Total
Metal (average)	89	4.6	3	1.6	1	<	0.8	<	100
Intermetallic compounds	45	55	<	<	<	<	<	<	100
Al,Fe,Si,Cu phase clusters	58	11	<	<	7.5	29	3.4	29	109
Sn inclusions	<	<	100	<	<	<	<	<	100

Table 1: Chemical composition (mass %) of the metal and inclusions (from Fig. 5). Method of analysis: SEM/EDS, Laboratory of Analytical Chemistry, Empa.

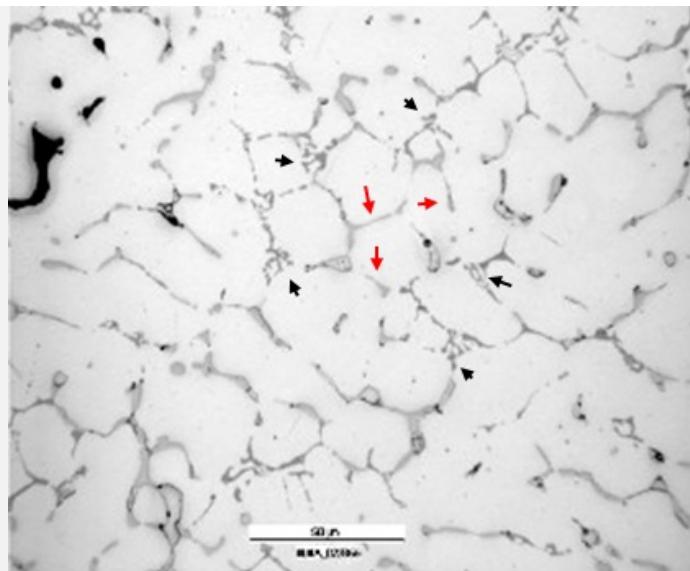


Fig. 5: Micrograph of the metal sample from Fig. 3 (detail), unetched, bright field. The cast structure is revealed by light grey intermetallic compounds (Al₂Cu, red arrows), dark-grey Al,Fe,Si & Cu phase clusters (black arrows) and Sn inclusions (nodules). On the top left some pores can be seen,

Credit HE-Arc CR.

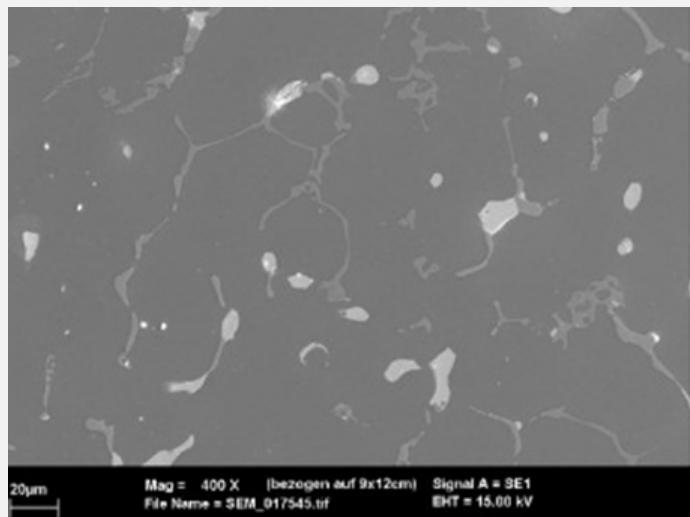


Fig. 6: SEM image of the metal sample from Fig. 3 (detail), SE-mode, unetched. We observe in dark-grey the metal matrix, in medium-grey the intermetallic compound Al₂Cu as well as Al,Fe,Si & Cu phase clusters and in light-grey the Sn inclusions,

Credit HE-Arc CR.

Microstructure	Dendritic structure with inclusions
First metal element	Al
Other metal elements	Si, Cu, Zn, Sn

Complementary information

Nothing to report.

Corrosion layers

No corrosion layer can be seen on the metal surface (Figs. 3 and 7). Under polarized light small white and brown particles are visible on the broken edge (D1, Fig. 8). Their analysis reveals the presence of silica particles surrounded by dirt (Table 2 and Fig. 9). The metal surface is covered by a thin oxygen bearing skin (CP1, Fig. 9).

Elements	O	Al	Si	Cu	Total
Adherent particle (average of 3 similar analyses)	55	0.6	50	1.1	106

Table 2: Chemical composition (mass %) of the adhering particles to the metal surface (from Fig. 7). Method of analysis: SEM/EDS, Laboratory of Analytical Chemistry, Empa.

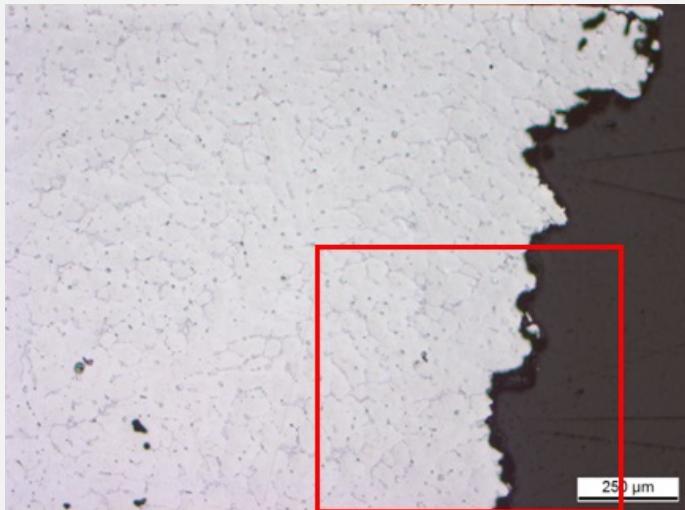


Fig. 7: Micrograph showing the metal - "corrosion products" interface from Fig. 3 (reversed picture, detail), unetched, bright field. We observe in white the metal matrix, in dark-grey Al,Fe, Si & Cu phase and light-grey Al₂Cu intermetallic compounds. The micrograph of Fig. 8 is marked by a rectangle,

Credit HE-Arc CR.

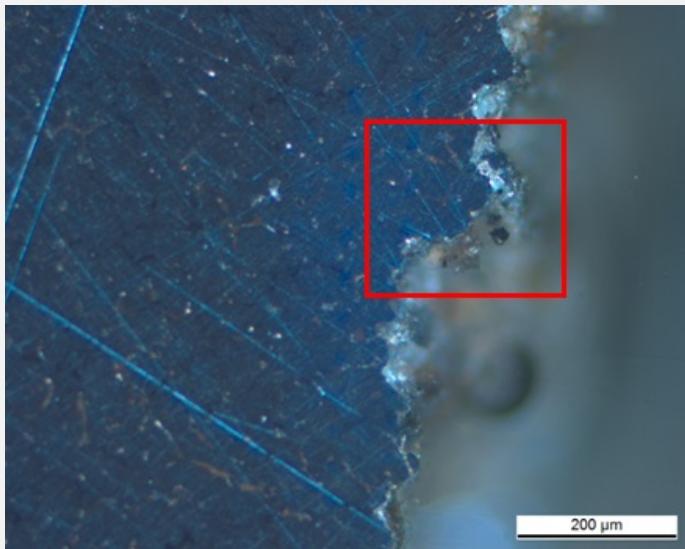


Fig. 8: Micrograph from Fig. 7 (detail) and corresponding to the stratigraphy of Fig. 4, unetched, polarised light. We observe in grey the metal matrix and blue-brown the adherent material. The micrograph of Fig. 9 is marked by a rectangle,

Credit HE-Arc CR.

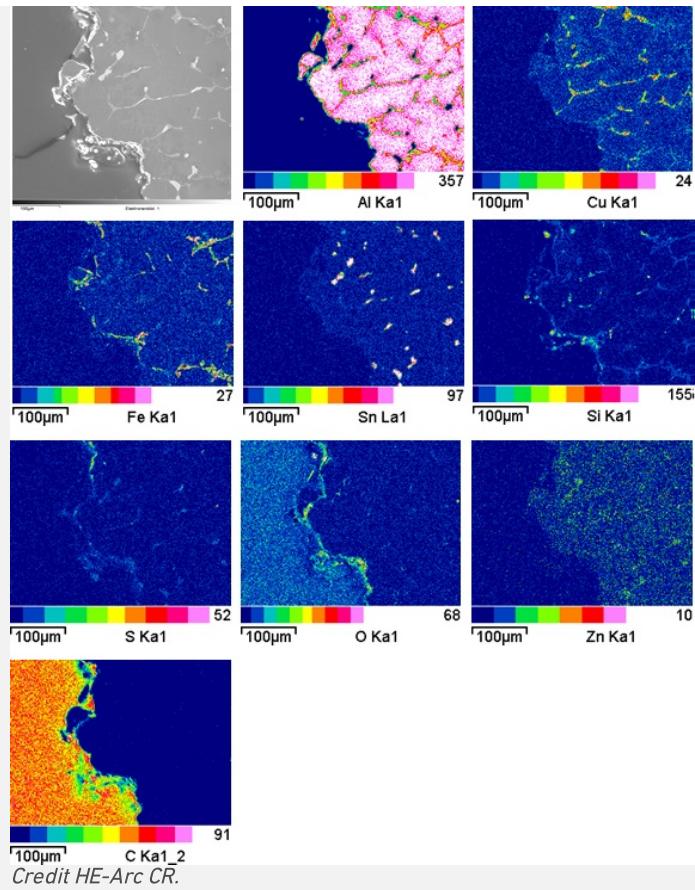


Fig. 9: SEM image, BSE-mode, and elemental chemical distribution of the selected area from Fig. 8 (reversed picture, detail). Method of examination: SEM/EDS, Laboratory of Analytical Chemistry, Empa,

Corrosion form	Passive
Corrosion type	None

Complementary information

Nothing to report.

▼ MiCorr stratigraphy(ies) – CS

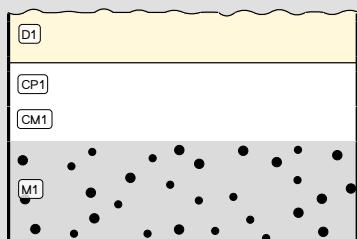


Fig. 4: Stratigraphic representation of the object in cross-section using the MiCorr application. This representation can be compared to Fig. 8.

▼ Synthesis of the binocular / cross-section examination of the corrosion structure

Corrected stratigraphic representation: none.

▼ Conclusion

Although not common at the beginning of the 20th, this Al-Cu-Sn-Zn-Si cast alloy was extensively used on the Dufaux IV plane. No corrosion layer has been found on the metal surface except adherent silica-rich particles and the thin oxidised skin typical of Al alloys. The presence of these materials might be explained by the regular maintenance of the metal using abrasive silicon carbide paper.

▼ References

References on object and sample

References object

1. Rumo, L. (2008) Analyse et caractérisation des alliages constitutifs de l'avion Dufaux IV. Mémoire Filière conservation-restauration, Haute Ecole art appliqués, La Chaux-de-Fonds, 101-105.

References sample

2. Rumo, L. (2008) Analyse et caractérisation des alliages constitutifs de l'avion Dufaux IV. Mémoire Filière conservation-restauration, Haute école art appliqués, La Chaux-de-Fonds, 101-105.

References on analytic methods and interpretation